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2020.0 DEFENDER (LE), 502-00

UNI-BODY, SUBFRAME AND MOUNTING SYSTEM

REAR SUBFRAME BUSH (G1509254)

mcx30.com

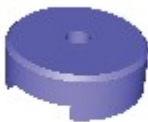
SPECIAL TOOL(S)



E156593

204-598

Hydraulic Cylinder 10t



E145967

JLR-502-016

Remover, Bush



E145968

JLR-502-017

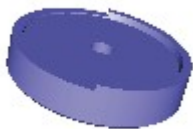
Remover Support, Bush



E145969

JLR-502-018

Installer, Bush



E145970

JLR-502-019

Remover Support, Bush

REMOVAL

⚠ CAUTION:

Take extra care not to damage the component surface, failure to follow this instruction may result in corrosion.

△ NOTES:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1. Raise and support the vehicle on a suitable 2-post lift.

Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).

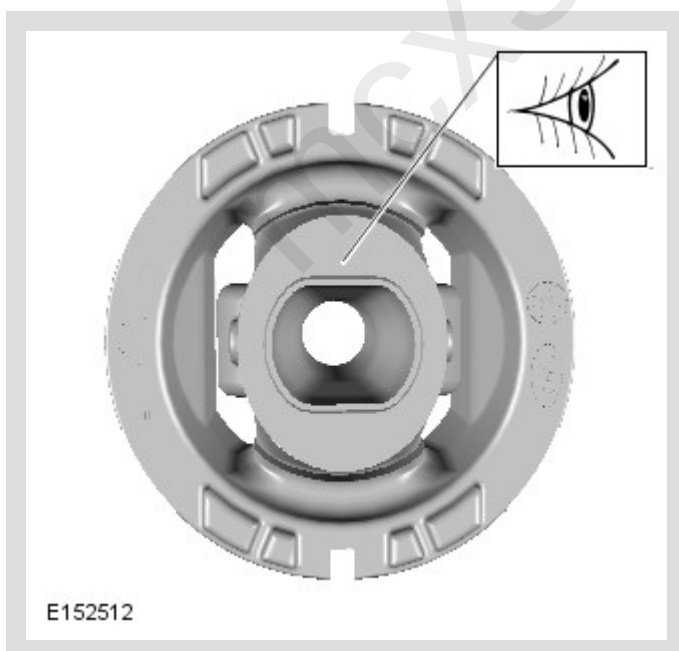
2. Remove the rear subframe.

Refer to: [Rear Subframe](#) (502-00 Uni-Body, Subframe and Mounting System, Removal and Installation).

- 3.

△ NOTE:

Note the orientation of the bush, before removal.

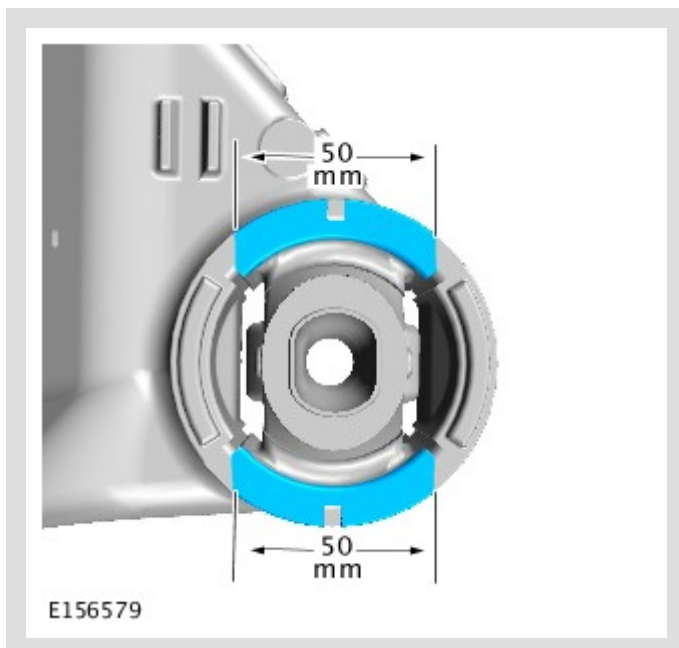


Mark the position of the rear subframe bush.

4.

⚠ CAUTION:

The bush flanges need to be removed to allow bush removal.



Remove the rear subframe bush flanges as shown.

5.

⚠ CAUTION:

Make sure that the special tool is correctly located.



Use the special tool to remove the rear subframe bush.

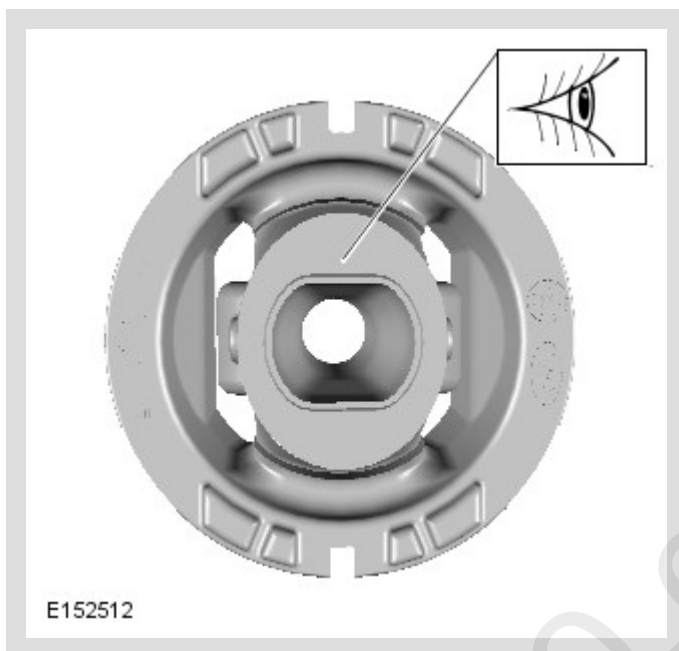
Special Tool(s): [204-598](#), [JLR-502-016](#), [JLR-502-017](#)

INSTALLATION

1.

NOTE:

Make sure the bush is correctly oriented.

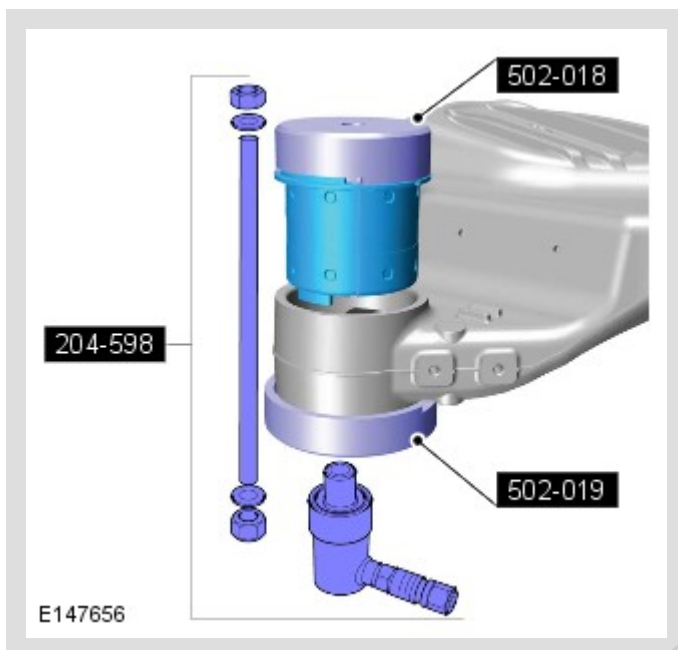


Check the orientation of the bush.

2.

ⓘ CAUTIONS:

- Use the recommended lubricant.
- Make sure that the special tool is correctly located.



Use the special tools to install the rear subframe bush.

Special Tool(s): [204-598](#), [JLR-502-018](#), [JLR-502-019](#)

3.

Install the rear subframe.

Refer to: [Rear Subframe](#) (502-00 Uni-Body, Subframe and Mounting System, Removal and Installation).